

400 SERIES 200 SERIES ARCHITECTURAL WINDOWS & DOORS

MAKING YOUR DECISIONS PERFECTLY CLEAR.

REPLACE • REMODEL • BUILD

YOU'VE GOT QUESTIONS. ANDERSEN ANSWERS.

Whether you're replacing old windows, remodeling your home, or building a new house, you have lots of questions about the best way to solve your problems and fulfill your dreams. Andersen has the answers. But don't take our word for it. Instead, take it from the millions of people just like you who have gone through the same process you're going through now. For over 100 years, homeowners have turned to Andersen for answers, and in the process they've made Andersen the most enjoyed windows and doors in America. When you choose Andersen, you're not only getting superior products that perform. You're getting ultimate peace of mind. So take a closer look at Andersen[®] windows and doors in the pages ahead, and take comfort in your decision to choose Andersen. It's one choice that's perfectly clear.



What makes Andersen[®] windows & doors perform? P.4



Are you replacing, remodeling or building? P.6





BUILD

How do windows & doors influence style? P.8





WHAT MAKES ANDERSEN® PERFORM?

From energy efficiency and durability to low maintenance, Andersen designs and builds windows and patio doors that are among the best-performing products in the industry. It's been that way for more than a hundred years, and Andersen is committed to constant innovation as well as rigorous testing of performance and quality to ensure we continue setting the highest possible bar for performance. That's why peace of mind comes standard on all Andersen[®] windows and patio doors.

ENERGY EFFICIENCY



At Andersen, we take saving energy very seriously. That goes for the energy efficiency of the windows and doors we make and also for our manufacturing processes.

The easy way to compare energy efficiency.

If you'd like a quick, accurate way to compare the energy efficiency of windows and doors, just look for the National Fenestration Rating Council (NFRC) label. Any window or door worth buying will have one prominently displayed. For details see page 18.

LOW MAINTENANCE

Never needs painting.

The Perma-Shield® exteriors on Andersen® windows and doors won't peel, blister, flake or corrode,* so they are virtually maintenance free. They come in the four colors most popular with homeowners: White, Sandtone, Terratone® and Forest Green.

DURABILITY



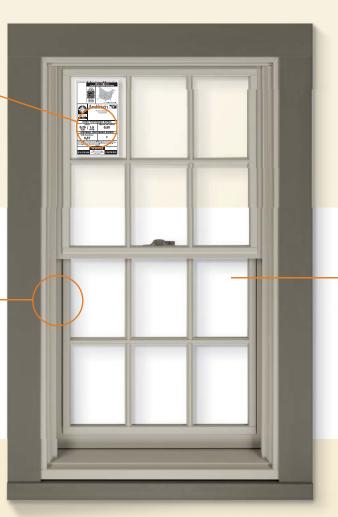
Quality so solid, the warranty is transferable.*

Most other window and door warranties end when a home is sold, but our coverage - 20 years on glass, 10 years on non-glass parts – transfers from each owner to the next. And, because it is not prorated, the coverage offers full benefits, year after year, owner after owner. So it can add real value when you decide to sell your home.



Excel Enjoy up to 70% more energy efficiency.**

The EcoExcel[™] package guarantees you'll get the top Andersen energy-saving features. By combining the most innovative glass technologies, such as SmartSun[™] glass, with our exclusive Perma-Shield[®] cladding, Andersen® windows and patio doors with the EcoExcel[™] package are up to 70% more energy efficient than ones with ordinary dual-pane glass.** They also block 95% of the sun's harmful UV rays.



Tough, time-tested Perma-Shield[®] exteriors.

The exclusive Andersen® Perma-Shield® system gives our windows and doors a tough protective shell that safeguards the wood inside. It repels water, resists dents and stays beautiful for years.*

Enjoy your windows and patio doors for years* to come. Our products are built strong to last long.* We use the right materials in the right places, including solid wood, fiberglass and our own Fibrex® composite material. These give our windows and doors superior strength, stability and long-term* beauty.



Take comfort in superior weather resistance.

Andersen[®] patio doors feature unique locking systems that pull the door panel snugly tight. The result is an enhanced weather seal, plus improved security.

Our weather-resistant construction seals out drafts, winds and water so well, you can relax in comfort whatever the weather. We carefully select weatherstripping to match each style of window and door to make sure you enjoy superior comfort and reliability.



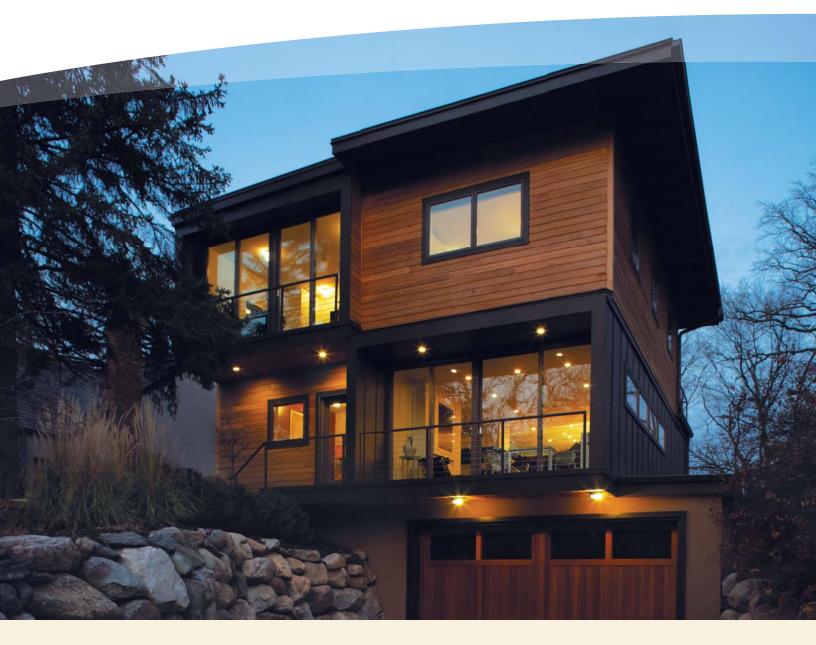
Our High-Performance[™] Low-E4® glass coating sets a new standard for low maintenance and high energy efficiency. When exposed to sunlight, the exterior glass stays clean longer than ordinary glass and eliminates up to 99% of water spots.



We offer options for the harshest weather environments.

Windows and doors with Stormwatch® protection meet building code requirements in many Gulf and Atlantic coast states.*** Products with Stormwatch[®] protection are energy efficient, resist the effects of salt water and stand up to hurricane-force winds and wind-borne debris.* For details visit: andersenwindows.com/coastal.

ARE YOU REPLACING, REMODELING OR BUILDING?



Some aspects of window and door selection are common across all types of projects.

You want windows and patio doors that are energy efficient, have high-quality materials, allow multiple design choices and display long-term beauty and durability. But there are other considerations you should take into account based on the specific type of project you're doing — replacing, remodeling or building. On this page we're outlining some of those key considerations, and on the pages that follow, you'll find specific tips and suggestions that relate to each kind of project. Whatever the nature of your project, remember: When you work with Andersen, you're getting the widest array of options to help you solve your problems and achieve the windows and doors of your dreams.

LOOK for these icons on the pages that follow to find specific tips and suggestions relating to each kind of project.



REPLACE

If you're thinking of replacement, your old windows are probably drafty and high maintenance, and they may not even stay open. At Andersen, your problems are solved beautifully, starting with a wide array of sizes including custom sizes to achieve the perfect fit. You enjoy instant comfort with virtually no maintenance, plus energy savings and long-lasting* beauty.

REMODEL

Deciding to remodel the home you've been living in gives you a great opportunity to make

it your own and capture your unique vision. The windows and patio doors you choose can play dramatic roles. Create a new view. Add stunning light. Transform your home's exterior appeal. Enhance your interior décor. And, of course, greatly improve your home's energy efficiency. Andersen gives you an array of choices to capture your vision, from colors to distinctive hardware and more.



BUILD

Building a new home is your chance to do it your way, and make it last. It's one of the largest investments you'll ever make, and the quality of the windows you choose will greatly impact the quality and energy efficiency of your home. For homeowners wanting beauty, performance and value, Andersen offers the best of all possible worlds. Choose your interior and exterior colors, styles and accessories from the impressive array Andersen offers. Then sit back and enjoy for years* to come.



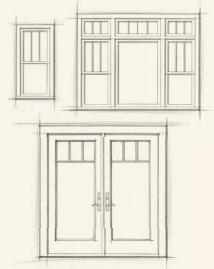
HOW DO WINDOWS & DOORS INFLUENCE STYLE?



ARTS & CRAFTS

The Arts & Crafts, or Craftsman, home style is marked by a sense of the familiar, the handmade, the "craftsmanship" of design. Attributes of Arts & Crafts include:

- Large glass and single glass openings
- Grilles in upper sash of the double-hung windows
- Art glass for that distinctive design touch

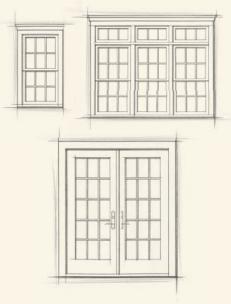




COLONIAL

Colonial today refers to a host of highly popular styles and blended designs. In fact, many homeowners are remodeling other styles of homes, like Ranch, to look more Colonial. Attributes of Colonial styling include:

- Dormers and divided light double-hung windows
- Clapboard siding and shutters
- Fan light over entry door

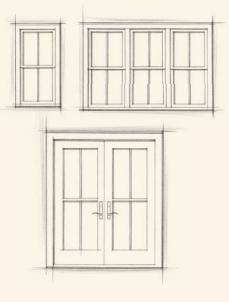




COTTAGE FARMHOUSE

As a traditional style, Cottage Farmhouse beckons you back to the casual, simple, relaxed and delightful homestead of an earlier time.

- Grilles add a design touch on double-hung windows
- Double-hung windows are tall and narrow with simple grille pattern



YOUR HOME IS FAR MORE THAN A DWELLING.

It's a design statement that speaks volumes about you. Andersen has perfected the art of creating windows and doors that are aesthetically ideal no matter what your style. Our products work in harmony, not only with each other, but also with your home's architectural components. The end result is an enduring investment — timeless beauty and lasting* quality at an exceptional value.



MODERN

The Modern style incorporates clean lines, simple forms and open floor plans.

- Expanses of glass heighten the interior and expand space and light
- Casements and awnings are widely used window types in Modern homes

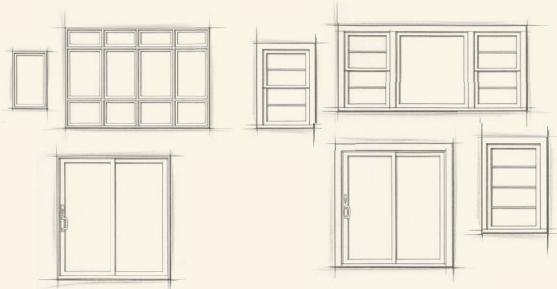
RANCH

Blending styles is becoming more and more popular, and Ranch homeowners are remodeling interiors to be more contemporary and exteriors to be more traditional.

- Ribbon or large plate-glass windows are common
- Divided light windows enhance both curb appeal and interior aesthetics
- Double-hung, casement and awning windows are used alone and in combinations



The styles outlined here represent just some of the more popular architectural approaches seen in homes today. The full range of home designs extends even beyond these to include many combinations. Your home may be a blended style, or may fall specifically into a genre or suite described here. Whatever look you're trying to achieve, Andersen can help you get there.



HOW WILL YOU DESIGN WITH? WINDOWS & DOORS

Are you matching an existing look? Creating a new look? Seeking architectural authenticity? Through colors, materials, shapes, trim, accessories and more, Andersen gives you the critical tools to achieve your look, style and unique vision.



When designing a new home, you use floor plans, but it's also a good idea to use wall plans.



REMODELING OR BUILDING

Whether you're remodeling or building, a group of windows provides more light than several small windows placed apart from each other.



When you have a look and style you want to emulate, you can accomplish it with Andersen through our array of choices.



Window location can make a dramatic difference. Position a large window to celebrate your home's surroundings. Or configure your windows or doors to accentuate the light or warm the room.



HOW CAN YOU ACHIEVE YOUR LOOK, STYLE &VISION?

Window and door projects are seldom just "window and door projects." Think about windows and patio doors as having a powerful impact on your home's light, view and outdoor living.



REMODELING

Consider the sightlines when you install windows. Depending on your room arrangement, you should be able to see out the window from both seated and standing positions.



Use window sequences to paint shapes with light. Achieve just the right look with repeating patterns or isolated statements that bring rhythm to a home.



Sunlight is an essential architectural tool. Design with careful window choice and placement, and you can transform an interior as the sun moves through the day.

SELECT YOUR WINDOW & DOOR TYPES

Choose the types of windows and doors that best fit your needs.



CHOOSE YOUR GLASS

Choose the right glass to maximize performance.











3

CHOOSE YOUR EXTERIOR AND INTERIOR OPTIONS

Choose from four exterior colors and interior wood species options.





Forest Green





Maple

White

WHAT ARE THE SIX SINPLE SELECTION STEPS?

When you break down the window and patio door selection process, it's really not that complicated. It involves a few basic steps: Start by picking the types of windows and doors you want. Then choose glass, your exterior and interior options. And, finally, enhance your selections with grilles, hardware and accessories. Andersen makes the selection process easy and the final product exquisite.



STYLE WITH GRILLES

Customize the look of your windows and doors with Andersen[®] grilles.





5



LOOK for this triangle throughout the catalog. It indicates that the product is available in custom sizes.

CHOOSE YOUR HARDWARE

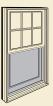
Customize your windows and doors with a wide array of hardware choices.



ENHANCE WITH ACCESSORIES

Multiple options give your windows and doors a truly signature look.

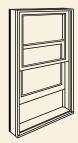






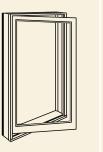
SELECT YOUR WINDOW & DOOR TYPES

WINDOW TYPES



DOUBLE-HUNG

A double-hung window has two vertically sliding sash in a single frame. Double-hungs lift open while remaining flush with the wall, making them ideal around patios, decks and walkways. See p. 32.



CASEMENT

Casement windows are hinged windows that, with a turn of a crank, open outward to the right or to the left. Casements are common above kitchen sinks and give you flexibility to group in stunning combinations. See p. 34.



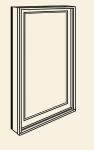
AWNING

Awning windows are hinged at the top and open outward. They catch breezes from the left or right and are often used above, below or alongside stationary windows. See p. 34.



GLIDING

Gliding windows feature two sash, with at least one of the sash sliding horizontally past the other. They give you the advantages of doublehung windows with a more contemporary look. See p. 34.



STATIONARY

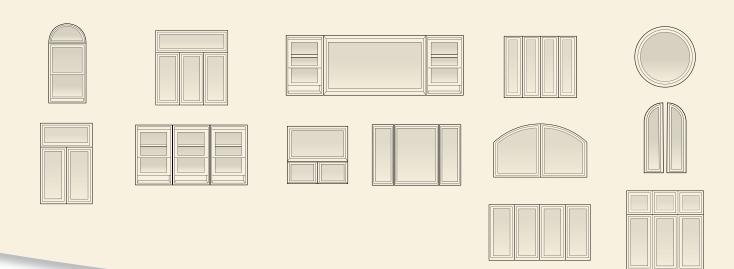
Stationary windows, as the name states, are windows that don't open. Often referred to as picture windows, they're typically used in combination with venting windows. See p. 36.



SPECIALTY

Specialty windows are stationary windows characterized by their special shapes, including curves and dramatic angles. They can make a signature statement in your home and provide a delicate lighting accent. See p. 36.

C O M B I N A T I O N S : Explore the many possibilities of putting shapes and sizes together.



To create your own design go to andersenwindows.com/windowcentrics.



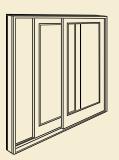
REPLACING

Replacement doesn't mean you have to put in the same type of window as your old one. For example, put a new, convenient casement window in place of your old and hard-to-operate double-hung. If you're changing window type, however, be sure to verify that the new window meets codes in your area.*



BAY & BOW

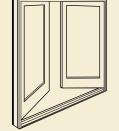
Bay and bow windows are window combinations that project outward from a home. These dramatic combinations can add space, volume and light to a room and add more personality to any home. See p. 36.



PATIO

GLIDING

With at least one panel that glides smoothly past another door panel, you'll get more room where you need it — inside or out. See p. 38.



HINGED INSWING To save room in smaller

patios and decks,

you'll love the space-

enhancing benefits of

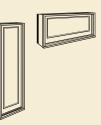
inswing patio doors.

See p. 40.

areas such as balconies,

HINGED OUTSWING

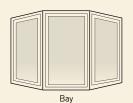
With panels that swing outward, these doors give you more usable space inside your room. See p. 40.



SIDELIGHTS & TRANSOMS

Expand your hinged patio door with elegant combinations, including sidelights, transoms and stationary door panels. See p. 40.

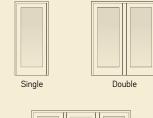
Bow



Four-panel

CONFIGURATIONS







COMBINATION



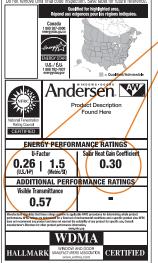
Transoms and Sidelights with Hinged Door

DOOR TYPES



CHOOSE YOUR GLASS

Glass can affect energy efficiency more than any other part of a window or patio door — and not all glass performs the same. Some types of glass do a better job at insulating your home. Others provide greater clarity. You can even choose glass to filter out specific kinds of light. Andersen offers one of the industry's widest arrays of glass options, so you're sure to find the right choice for your climate and your home.



U-Factor indicates how well a product prevents heat from escaping. The lower the number the better.

Solar Heat Gain

Coefficient measures how well a product blocks heat caused by sunlight. The lower the number the better.

Visible Transmittance

refers to how much visible light comes through a product. The higher the number the better.



B



REPLACING, REMODELING OR BUILDING

No matter what type of project you're doing, choosing your glass is key. Andersen[®] High-Performance[™] Low-E4[®] SmartSun[™] glass blocks unwanted solar heat while allowing light to stream through. The result is lower energy costs and protection for furniture, carpets and drapes by blocking out 95% of the damaging ultraviolet rays that can cause fading.



BEST-IN-CLASS GLASS



High-Performance[™] Low-E4[®] Glass

The exterior glass stays cleaner than ordinary glass,* eliminating up to 99% of water spots, and cuts energy bills up to 25%.**



High-Performance[™] Low-E4[®] SmartSun[™] Glass

It gives you the benefits of Low-E4[®] glass, plus it helps shield your home from the sun's heat and filters out 95% of harmful UV rays while letting sunlight stream through.



High-Performance[™] Low-E4[®] Sun Glass

It's tinted for maximum protection from the effects of intense sunlight while providing all the benefits of Low-E4® glass.



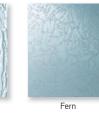
ENERGY PERFORMANCE PACKAGE

Get optimal energy-saving performance and visible clarity with the Andersen[®] EcoExcel[™] Energy Performance Package. With the EcoExcel[™] package, you'll enjoy the magnificent look of your windows along with savings on heating and cooling. For more details, visit us online at **andersenwindows.com/EcoExcel**.

Patterned Glass

Patterned glass lets in light while obscuring vision and adds a unique decorative touch to your home.





Obscure



PERFORMANCE COMPARISON OF ANDERSEN® GLASS OPTIONS

	400 Series Glass Options Performance Values Based on Woodwright ^a Full-Frame Double-Hung Window			200 Series Glass Options Performance Values Based on 200 Series Tilt-Wash Double-Hung Window		
	High-Performance [™] Low-E4®	High-Performance [™] Low-E4 [®] SmartSun [™]	High-Performance [™] Low-E4 [®] Sun	Low-E	Low-E SmartSun [™]	Low-E Sun
Exterior coating on glass for easy cleaning*	Yes	Yes	Yes	No	No	No
Visible light transmitted through glass (the higher the number the more light is transmitted)	0.53	0.47	0.29	0.55	0.49	0.30
Ultraviolet rays blocked by glass*** (the higher the number, the more protec- tion from ultraviolet rays that can cause fading of furniture, carpet and drapes)	84%	95%	84%	83%	95%	83%
Solar heat gain coefficient (the lower the number, the more it will help reduce air conditioning bills)	0.31	0.20	0.19	0.31	0.21	0.19
U-Factor (indicates how well a product prevents heat from escaping; the lower the number the better)	0.30	0.29	0.30	0.31	0.30	0.31

CHOOSE YOUR EXTERIOR AND INTERIOR FINISH OPTIONS



CHOOSE FROM FOUR EXTERIOR WINDOW & DOOR COLOR OPTIONS



3

Terratone®









REPLACING, REMODELING OR BUILDING

All Andersen[®] windows and doors are available with a lowmaintenance white interior factory finish. It not only saves you the time and the trouble of painting, it also creates a smoother, more uniform surface that you just can't achieve with a brush.

CHOOSE FROM FOUR INTERIOR WINDOW & DOOR COLOR OPTIONS

The interiors of all Andersen[®] windows and patio doors are available in unfinished stain-grade pine or with a long-lasting,* low-maintenance white finish.

Frenchwood® patio doors and Woodwright® windows can also be ordered with unfinished oak or maple interiors. Perma-Shield® patio door interior colors match exterior colors.

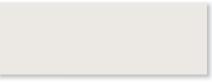




Oak



Maple



White





ADD STYLE WITH GRILLES

Andersen® grilles add character to any home. They are available in a wide selection of standard patterns, semi-custom patterns or custom patterns for a truly signature look.

GRILLE OPTIONS



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Colonial **Picture Window**

Colonial

Frenchwood® Door

Simulated **Double-Hung**

Colonial Upper Sash



grille can make a casement window look like a double-hung. See page 35.



Diamond



Our 2 1/4-inch-wide





Custom



2x2

Your Pattern Here

3x3



DESIGN YOUR OWN PATTERN

Andersen gives you complete flexibility to design your own custom grille style. You sketch it, our craftsmen will create it.

SHOWN: Andersen® 400 Series casements with custom circle pattern grilles in transoms.

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Semi-Custom

Choose any number of same-size rectangles across or down.

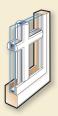


REPLACING OR REMODELING

Grilles influence style, and the choices at Andersen are endless. You can use grilles to make your casement windows look like double-hung windows. Or you can match existing grille patterns. If you want to match existing windows, it's a good idea to take a picture of your current windows before seeing your contractor or Andersen dealer.

CONFIGURATIONS GRILLE

Full Divided Light Give your window an



authentic look with full divided light grilles that are permanently applied to the interior and exterior of your window with a spacer between the glass.

Permanent Exterior Permanent Interior with Spacer



Permanent Exterior Permanent Exterior Removable Interior Permanent Interior

Simulated Divided Light

Simulated divided light offers permanent grilles on the exterior and interior with no spacer between the glass. We also offer permanent exterior grilles with removable interior grilles, available in natural wood or prefinished white.



Removable Interior Grille

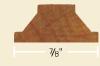
Convenient **Cleaning Options**

Removable interior grilles come off for easy cleaning. Andersen[®] Finelight[™] grilles are installed between the glass panes and feature a contoured 1" or 3/4" profile.

Finelight[™] Grilles Between-the-Glass

Grille Widths (actual size shown)















CHOOSE YOUR WINDOW HARDWARE

With Andersen[®] windows, the hardware^{*} you choose does more than just provide mechanical functions. It enhances the overall design of your windows and harmonizes with your home's cabinetry and décor. At Andersen, we design hardware ranging from the traditional and classical to simple and contemporary. You don't have to be detail-oriented to appreciate the fine details and finishes of Andersen[®] hardware.

Ande

ANDERSEN® HARDWARE FINISHES



created especially for Andersen, with a wide range of finishes. Choose window hardware finishes that coordinate with lighting and other room décor.

Estate[™] casement hardware in distressed bronze finish

Estate[™] lock & keeper in satin nickel finish

Printing limitations prevent exact finish replication. See your Andersen dealer for actual finish samples.

*All Andersen® hardware is sold separately, except standard hardware.



8

REPLACING OR REMODELING

With Andersen, you have a beautiful array of hardware styles and finishes to enhance your home's décor. If you're replacing or remodeling, it's important to choose finishes that best complement the hardware you already have. Look at your lighting, plumbing, cabinetry and other areas for guidance.

CASEMENT & AWNING HARDWARE OPTIONS* GLIDING WINDOWS CLASSIC SERIES[™] ESTATE[™] For use on 400 Series For use on 200 Series Gliding windows.* Gliding windows. Stone | White Antique Brass | Bright Brass | Brushed Chrome Distressed Bronze | Distressed Nickel | Oil Rubbed Bronze Polished Chrome | Satin Nickel | Stone | White **TRADITIONAL FOLDING** CONTEMPORARY FOLDING STANDARD: Stone | White OPTIONAL: Antique Brass | Black Folding window hardware Bright Brass | Gold Dust eliminates interference Oil Rubbed Bronze | Satin Nickel with window treatments. Antique Brass | Bright Brass | Brushed Chrome Antique Brass | Black | Bright Brass | Gold Dust Black | Bright Brass | Gold Dust | Oil Rubbed Bronze Distressed Bronze | Distressed Nickel | Oil Rubbed Bronze Oil Rubbed Bronze | Satin Nickel | Stone | White Satin Nickel | Stone | White Polished Chrome | Satin Nickel | Stone | White STANDARD DOUBLE-HUNG HARDWARE 400 SERIES **400 SERIES TILT-WASH** 200 SERIES TILT-WASH WINDOWS & NARROLINE® WINDOWS **WOODWRIGHT® WINDOWS** STANDARD: Stone | White Stone | White Stone | White OPTIONAL: Antique Brass | Black | Bright Brass Gold Dust | Oil Rubbed Bronze | Satin Nickel **OPTIONAL DOUBLE-HUNG HARDWARE ESTATE**[™] Lock & Keeper (Not available for 200 Series tilt-wash windows) Hand Lift Finger Lifts Antique Brass | Bright Brass | Brushed Chrome | Distressed Bronze | Distressed Nickel | Oil Rubbed Bronze | Polished Chrome | Satin Nickel TRADITIONAL Sash Lift Hand Lift Finger Lifts Antique Brass | Bright Brass | Brushed Chrome | Distressed Bronze | Distressed Nickel | Oil Rubbed Bronze | Polished Chrome | Satin Nickel | Stone | White CLASSIC SERIES[™] Stone | White Sash Lift Hand Lift Finger Lifts 4

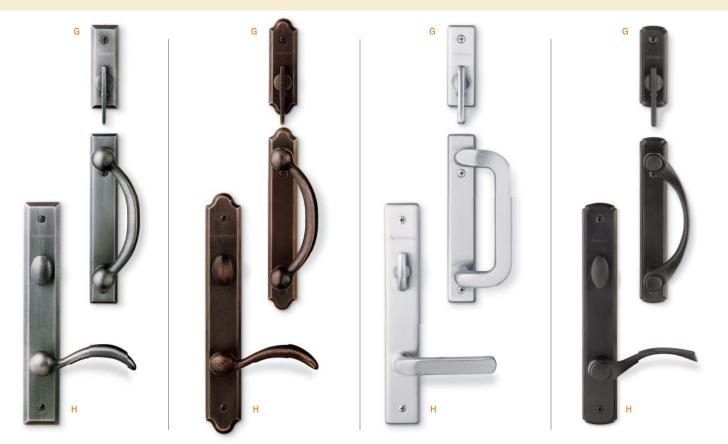
25



CHOOSE YOUR DOOR HARDWARE

Choose Andersen[®] patio doors, and you'll enjoy a wider selection of hardware styles and finishes than you'll find with just about any other manufacturer. We offer six distinctively different styles — Yuma,[®] Encino,[®] Anvers,[®] Newbury,[®] Covington[™] and Whitmore[®] — in solid, forged brass with eight metal finish options. And we offer two styles — Tribecca[®] and Albany — in diecast zinc with durable powder-coated finishes. Also, be sure to check out our additional hardware options such as exterior keyed locks, matching hinged finishes and more.

GLIDING PATIO DOOR HARDWARE* (G)



HINGED PATIO DOOR HARDWARE^{*} (H)

YUMA®

Distressed Bronze Distressed Nickel

ENCINO[®]

Distressed Bronze Distressed Nickel

ANVERS®

Bright Brass Oil Rubbed Bronze **Satin Nickel**

NEWBURY[®]

Antique Brass Bright Brass Brushed Chrome **Oil Rubbed Bronze** Polished Chrome Satin Nickel



REMODELING

Distressed finishes on brass replicating the look of cast bronze are growing in popularity. Many of the new finishes are characterized as "living" because they wear with use and develop a patina. For more information on finishes and to see photos of all patio door hardware styles and finishes, go to: **andersenwindows.com/patiodoorhardware**

GLIDING PATIO DOOR HARDWARE* (G)



HINGED PATIO DOOR HARDWARE^{*} (H)

COVINGTON[™]

Antique Brass **Bright Brass** Oil Rubbed Bronze

WHITMORE[®]

Antique Brass Bright Brass Oil Rubbed Bronze Satin Nickel

ALBANY

Black **Gold Dust** Stone White TRIBECCA® Stone

White

DOOR HARDWARE FINISHES



Distressed bronze and oil rubbed bronze are "living" finishes that will change with time and use. Bright brass and satin nickel finishes on patio door hardware feature a 10-year limited warranty. Matching hinges available for inswing patio doors. Printing limitations prevent exact finish replication. See your Andersen dealer for actual finish samples and visit www.andersenwindows.com/patiodoorhardware for more details. *Hardware sold separately.



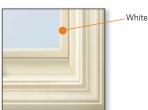
ENHANCE WITH ACCESSORIES

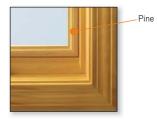
Bring a whole new level of protection and style to your windows and doors with Andersen® insect screens — including the innovative TruScene® insect screen technology. You can also add beauty and enhance your home's style with elegant art glass panels.

FRAMES

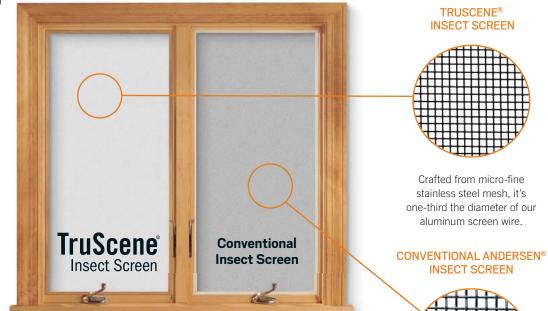
For casement and awning windows, TruScene® insect screen frames are available in prefinished stone, white or natural pine that can be stained to match the window. Insect screen frames for all other windows are installed on the exterior of the window and match the unit's exterior color.







INSECT SCREENS

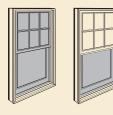


TRUSCENE[®] INSECT SCREENS - 50% GREATER CLARITY

Exclusive Andersen® TruScene® insect screens provide more than 50% greater clarity than our conventional insect screens for a beautifully unobstructed view. And they let in more fresh air and sunlight, while doing a better job of keeping out small insects. Patio door insect screens use a glass fiber mesh. (All comparisons made to conventional Andersen® insect screens.)



All hinged and gliding patio door insect screens have a long-lasting* fiberglass screen cloth with a charcoal finish. Available in White, Sandtone, Terratone® and Forest Green colors to match the exterior of the door.



Full insect screens are available for all Andersen® windows. Andersen also offers the option of half insect screens for the lower sash of our double-hung windows.





Gliding Insect Screen Retractable Insect Screen The retractable insect screen is are available for two- and installed on the exterior of the door and opens side-to-side across the width of the opening. When the insect screen is not in use, it neatly retracts into a small canister. Available for two-panel patio doors.

HINGED - INSWING PATIO DOORS



Gliding Insect Screen Available for all

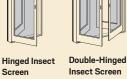
panel doors.





HINGED - OUTSWING

Retractable Insect Screen The retractable insect screen is installed on the interior of the door across the width of the opening. When the insect screen is not in use, it neatly retracts into small canisters. Retractable insect screens for outswing doors are available with White, Pine, Oak or Maple interiors. Available for single- and two-panel doors.



Insect Screen Available for two-panel doublejamb hinged doors.

two- and three-

Screen Available for single-panel doors.

*Visit andersen windows.com/warranty for details.

28 Printing limitations prevent exact color replication. See your Andersen dealer for actual color samples and visit www.andersenwindows.com for more details.

Gliding insect screens

four-panel doors.

ART GLASS

With art glass from Andersen, you can enhance a transparent look, express your individuality or add a touch of elegance. These finely crafted inserts are designed to fit most Andersen® windows and patio doors. Go to andersenwindows.com/artglass for more details.

FRANK LLOYD WRIGHT[®] SERIES

Each of the four patterns inspired by renowned architect Frank Lloyd Wright remains true to the principles of Wright's original work: simplicity, unity and nature.









CLASSIC SERIES

Give your home a classic look with five different styles that represent major architectural design themes from the late 1800s through the 1930s, as well as a Southwestern-inspired design.









Victoria

ARTISAN SERIES

Two designs influenced by 20th Century American and European architectural schools feature striking visual patterns that evoke an extraordinary blend of art and nature.







29 "Frank Lloyd Wright" is a registered trademark of the Frank Lloyd Wright Foundation.





On the following pages, we present our window and patio door selections according to the different window and door types. Within each type, you'll see our offerings listed by product line. To the right is a quick guide to help you gauge what each product line represents.



W I N D O W S

ANDERSEN® 400 SERIES WINDOWS & DOORS

The Andersen[®] 400 Series product line delivers **superior craftsmanship and top performance**. These windows and doors feature the widest range of sizes, styles and accessories.

ANDERSEN® 200 SERIES WINDOWS & DOORS

The 200 Series product line concentrates on the **most popular sizes and options**, delivering on our promise to provide renowned Andersen quality at an uncommon value.

ANDERSEN® ARCHITECTURAL WINDOWS & DOORS

Our architectural windows and doors are custom-crafted **in dramatic sizes and shapes** to complement our 400 and 200 Series product lines.



ALIDING P. 38

HINGED P.40

ARCHITECTURAL P. 42

D O O R S

DOUBLE-HUNG WINDOWS



ANDERSEN® 400 SERIES WOODWRIGHT[®] WINDOWS Make new homes look old and old homes like new.

Whether you're building your dream home, remodeling your current one or just replacing a problem window, for traditional architecture, you can't do better than Woodwright® windows. With their thick, sloped sills, precision-milled wood interiors and historically accurate grille patterns, these windows bring authentic old-world character to homes of all ages.





 $\mathsf{Woodwright}^{\scriptscriptstyle (\!\!\!\!)}$ windows also give you the option to use a variety of graceful arches that can add an uncommon elegance to your home.



400 SERIES TILT-WASH WINDOWS Our most popular double-hung window.

Year after year, the Andersen® 400 Series tilt-wash window is our best-selling double-hung window — and for good reason. Extremely energy efficient, it gives you a wide array of decorative and performance options, including Stormwatch® protection and our EcoExcel[™] Energy Performance Package.



Andersen[®] 400 Series tilt-wash double-hung windows are available with impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas. See your local code official for specific requirements



REPLACING

Insert replacement windows are specially designed to save you time and trouble. With insert windows, you replace only the moving parts and keep your existing frame and trim. So, before deciding on an insert replacement window, you need to make sure the window frame is sound. If it doesn't have any rot and all four corners are 90° angles, you just remove the rest of the window and place the insert window right in the existing opening. Another advantage: you can do it from inside your home — which makes a big difference if you're replacing windows on the second story of your home.

400 SERIES WOODWRIGHT[®] INSERT

The Woodwright[®] Insert — A better replacement window.

Woodwright[®] insert windows give you all the advantages of Woodwright[®] full-frame windows, plus they install faster and easier, while keeping the mess and disruption to a minimum. In most cases, you can even keep the original trim and preserve the character of your home.





200 SERIES TILT-WASH WINDOWS Simply beautiful and beautifully simple.

Our 200 Series tilt-wash double-hung window comes in our most popular sizes and gives you our most requested options. You still get low-maintenance exteriors and real wood interiors, along with our renowned Owner-2-Owner® limited warranty.



200 SERIES NARROLINE[®] WINDOWS Limited features and options. Unlimited appeal.

With a classic Colonial design similar to our 200 Series tilt-wash window, the Narroline[®] window is available in popular sizes and has a non-tilting sash.

NARROLINE® CONVERSION KIT

If your home has Andersen® Narroline® windows that were made after 1967, our quick conversion kit can turn them into convenient, tilt-wash double-hung windows with High-Performance™ Low-E4® glass. It installs easily with less mess than ordinary window replacement. Plus, it matches your existing window inside and out and is backed by our full Owner-2-Owner® limited warranty.

Double Windov	E-HUNG W FEATURES	400 SERIES WOODWRIGHT	400 SERIES TILT-WASH	200 SERIES TILT-WASH	200 SERIES NARROLINE®
Low-Ma Exterior	intenance s				
	White				
	Sandtone				
	Terratone®				
	Forest Green				
Interiors	S				
- All	Maple				
11日報 建节	Oak				
	Pine				
	White				
Easy Cle	eaning				
Low-Maint	enance Glass				
Tilt-to-Clea	an Sash				
Grilles	Grilles				
Full Divideo	d Light				
Simulated	Simulated Divided Light				
Finelight™(Grilles-between-the-glass)				
Removable	Interior Grilles				
Perform	ance Options				
EcoExcel [™]	Package				
Stormwate	h® Protection				
Glass					
Low-E4®					
Low-E4® S	un				
Low-E4® S	SmartSun [™]				
Low-E®					
Low-E [®] Sun					
Low-E [®] SmartSun [™]					
Custom	Custom Sizes 🛛 🔬				
Minimum Width		1'-9 5/8"*	1'-9 5/8"	1'-7 1/2"	1'-9 5/8"
Maximum Width		3'-9 5/8"*	3'-9 5/8"	3'-3 1/2"	3'-9 5/8"
Minimum Height		3'-0 7/8"*	3'-0 7/8"	2'-11 1/2"	3'-1 1/4"
Maximum I	Height	6'-4 7/8"*	7'-8 7/8"	5'-11 1/2"	6'-5 1/4"

For complete technical details, visit andersenwindows.com.

CASEMENT | AWNING | GLIDING



Andersen® 400 Series casement windows start with a design that is extremely energy efficient. Add to that a solid-wood sash covered inside and out by low-maintenance Perma-Shield® cladding to protect against water damage. Then give them rich, natural pine interiors that create a perfect frame for art glass or grille patterns, and it's easy to see why they have become our best-selling window of all time.



Andersen[®] 400 Series casement and awning windows are available with impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas. See your local code official for specific requirements.



400 SERIES AWNING WINDOWS Beautiful...versatile...practical.

Andersen[®] 400 Series awning windows are built on the same platform as our casement windows and they deliver the same outstanding performance. In addition, they give you a host of design options. Placed high on a wall, they can bring light and fresh air into your home without compromising privacy. They are also perfect complements to picture windows, bringing venting capabilities to window combinations.



REPLACING OR REMODELING

If you're remodeling or replacing windows, you should know that building codes sometimes require egress windows^{*} — ones that can be used as an emergency exit. Casement windows are often your best choice for egress, because they feature only one sash, providing a larger passageway than double-hung or gliding windows. And here's another Andersen advantage: If the other windows in your home are double-hungs, our 2¹/₄-inch-width grille running across the center of your casement window will simulate the look of a double-hung.

*See your local code official for specific requirements.



SINGLE-ACTUATION LOCK

This Andersen[®] lock is engineered to secure casement windows firmly at multiple points with just one handle. The single-actuation lock also features a "reach-out" action that pulls in the sash for a weathertight seal.



400 SERIES GLIDING WINDOWS

Designed to be one of the best-engineered windows of its kind.

In addition to providing top energy efficiency, reliable performance and uncommon beauty, both sash on our 400 Series gliding windows can be opened to the left or right to give you improved ventilation.



200 SERIES GLIDING WINDOWS Easy operation. Excellent energy efficiency.

Andersen® 200 Series gliding windows feature a single operating sash. It is available in our most popular sizes with our most requested options and gives you low-maintenance exteriors, real-wood interiors and the security of our renowned Owner-2-Owner® limited warranty.

CASEMENT AWNING & GLIDING FEATURES		400 SERIES CASEMENT	400 SERIES AWNING	400 SERIES GLIDING	200 SERIES GLIDING BUDING
	Low-Maintenance Exteriors				
	White				
	Sandtone				
	Terratone®				
	Forest Green				
Interior	S				
	Pine				
	White				
Easy Cl	eaning				
Low-Main	Low-Maintenance Glass				
Grilles					
Full Divide	d Light				
Simulated	Divided Light				
Finelight [™]	Finelight [™] (Grilles-between-the-glass)				
Removable	Removable Interior Grilles				
Perform	nance Options				
EcoExcel [™]	Package				
Stormwate	ch® Protection				
Glass					
Low-E4®					
Low-E4® S	Sun				
Low-E4®	SmartSun [™]				
Low-E [®]					
Low-E [®] Sun					
	Low-E [®] SmartSun [™]				
Custom Sizes 🛛 🦽					
Minimum	Minimum Width		2'-1/8"	2'-11 1/4"	2'-11 1/2"
Maximum Width		7'-5/8"	5'-11 7/8"	5'-11 1/4"	5'-11 1/2"
Minimum Height		2'-1/8"	1'-5"	1'-10 1/4"	1'-5 1/2"
Maximum Height		5'-11 7/8"	4'-0"	4'-11 1/4"	4'-11 1/2"

For complete technical details, visit andersenwindows.com

STATIONARY WINDOWS



GOTHIC



Also available to match Andersen® 200 Series double-hung windows.



These specialty windows let you complement your home's architecture with graceful curves, elegant arches and dramatic angles. Used alone or in combination with other windows, they heighten curb appeal and enhance the character of your home.



ARCHED TOP



OVAL





TRAPEZOID



CIRCLE



SPRINGLINE[™] FLANKER

RECTANGULAR WINDOWS

Andersen makes picture and transom windows to complement the sizes and profiles of Andersen[®] 400 Series double-hung, casement and awning windows, as well as Andersen[®] 200 Series double-hung windows.







BAY & BOW WINDOWS

Andersen[®] bay and bow windows are window combinations that project outward from a home. These windows also project the beauty and personality of your home inside and out.







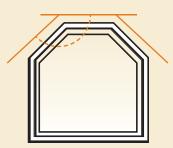
(321)

REPLACING OR REMODELING

If you're planning to replace a group of windows, consider replacing them with a bay or bow window to provide a beautiful interior cove that can make a room appear larger. A wide range of double-hung, casement and picture window combinations is possible.

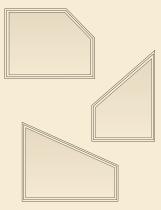
FLEXIFRAME® WINDOWS

Flexiframe[®] windows are available in custom sizes and can be designed in nearly any shape made with straight lines, providing no angle is less than 14 degrees. When other window companies say it can't be done, Andersen does it easily — and beautifully.



EXAMPLES OF ALTERNATE SHAPES.







Andersen® 400 Series stationary windows are available with impact-resistant glass and structural upgrades to meet the tough building codes of hurricane-prone coastal areas. See your local code official for specific requirements in your area.

GLIDING PATIO DOORS







400 SERIES FRENCHWOOD[®] GLIDING PATIO DOORS Traditional French door styling. Convenient gliding design.

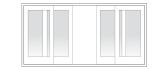
With their wide wood profiles, Frenchwood[®] gliding patio doors give your home the old-world character of traditional French doors while, at the same time, they give your family the convenience and space savings no hinged door can provide. They won't swing into the wall when a breeze is blowing or slam shut with a gust of wind. And, because they're Andersen[®] patio doors, they are just as effective in sealing drafts and moisture out of your home. Add to that our quality construction with mortise-and-tenon dowel joints and self-adjusting dual ball-bearing rollers, and you can be sure they'll deliver solid performance for years.^{*} Our Frenchwood[®] gliding doors offer an extensive array of options and accessories and are available in two- and four-panel configurations to fit virtually any size requirements.





Two-Panel Right Open

Two-Panel Left Open



Four-Panel Center Open Also available with 200 Series Narroline® patio doors.



400 Series Frenchwood® gliding patio doors are available with impact-resistant glass and structural upgrades to meet tough building codes of hurricane-prone coastal areas. See your local code official for specific requirements.

Stationary Panel

38

*Visit andersenwindows.com/warranty for details.



REPLACING

If you're replacing a three-panel door, you can add a stationary panel to any Andersen[®] two-panel gliding door. They all come in custom sizes, so you're sure to get a perfect fit.



AUXILIARY FOOT LOCKS

Optional for all Andersen[®] gliding patio doors, these special locks provide an extra measure of security when the door is in a locked position. Available finishes coordinate with our door hardware.

SIDELIGHTS & STATIONARY PANELS

For a special design touch, frame your Andersen® patio doors with a border of Andersen® sidelights or stationary panels. They dramatize the exterior appearance, enhance your view and create a larger wall of light.



REACH-OUT LOCKING SYSTEM

Our gliding patio doors have a unique reach-out locking system that pulls the door panel snugly into the jamb. The result is enhanced tightness against the weather and improved security.

BALL-BEARING TRACK SYSTEM

Andersen® gliding patio doors have panels that move on ball-bearing rollers. The result is long-lasting,* smooth, effortless operation.



200 SERIES NARROLINE® PATIO DOORS Let the sun shine in.

Our 200 Series Narroline[®] gliding patio doors combine the beauty of natural wood with sleek contemporary profiles to maximize your view and fill your home with sunlight. Available with our most popular options, including the EcoExcel[™] Energy Performance Package, heights up to eight feet and four-panel configurations that give your home walls of light over fifteen feet wide.



200 SERIES PERMA-SHIELD® PATIO DOORS Low maintenance inside and out.

A tried and true classic, Perma-Shield® patio doors are protected inside and out with rigid vinyl cladding to give your home a contemporary look and energysaving performance, while keeping maintenance to a minimum. They are available with the most popular options and accessories.

GLIDING PATIO DOOR FEATURES		400 SERIES FRENCHWOOD®	200 SERIES NARROLINE®	200 SERIES PERMA-SHIES
	Low-Maintenance Exteriors			
	White			
	Sandtone			
	Terratone®			
	Forest Green			
Interiors	S			
-	Maple			
11月後日	Oak			
	Pine			
	White			
Matches E	Matches Exterior			
Easy Cle	eaning			
Low-Maint	enance Glass			
Grilles				
Full Divideo	Full Divided Light			
Simulated	Divided Light			
Finelight [™] (0	Grilles-between-the-glass)			
Removable	Interior Grilles			
Perform	ance Options			
EcoExcel™	Package			
Stormwate	h [®] Protection			
Glass				
Low-E4® T	empered			
Low-E4® S	un Tempered			
Low-E4® Si	martSun [™] Tempered			
Low-E [®] Tempered				
Low-E [®] Sun Tempered				
Low-E [®] SmartSun [™] Tempered				
Custom	Sizes 🦽			
Minimum Width		4'-11 1/4"	4'-11 1/4"	4'-11 1/4"
Maximum Width		15'-9"	15'-9"	8'-0"
Minimum Height		6'-7 1/2"	6'-7 1/2"	6'-7 1/2"
Maximum I	Height	7'-11 1/2"	7'-11 1/2"	7'-11 1/2"

For complete technical details, visit andersenwindows.com.

HINGED PATIO DOORS



400 SERIES FRENCHWOOD® HINGED PATIO DOORS Patio doors as beautiful as all outdoors.



Frenchwood[®] hinged patio doors not only open your home to the world outside, they bring the beauty of nature inside. They can flood a room with sunlight and provide panoramic views, and their wide wood profiles add an undeniable elegance to their surroundings. Yet they are just as effective in sealing the elements out. And with quality construction like mortise-and-tenon dowel joints and a multi-point locking system that seals the doors tight at the top, center and bottom, they're built to stay that way for years.^{*} Our Frenchwood[®] hinged doors offer an extensive array of options and accessories, including sidelights and transom windows, and are available in two operating styles: inswing and outswing.

SIDELIGHTS & TRANSOMS

For a special design touch, frame your Andersen[®] patio doors with a border of Andersen[®] sidelights and transom windows. They dramatize the exterior appearance, enhance your view and create a larger wall of light.





REPLACING

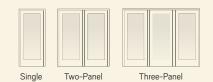
Walls of patio doors can dramatically change the appearance of your home, both inside and out. They have the ability to bring the outside indoors by making the most of a beautiful view, as well as allowing natural light and fresh air to flow deep into the room.

MULTI-POINT LOCKING SYSTEM

Our Frenchwood[®] hinged patio door features a patented locking system that positions two hook bolts above and below the center dead bolt. When you engage the lock, these two bolts tighten the door against the frame, to help keep the weather out and secure the door firmly.

COMBINATIONS

Be creative in putting together your ideal hinged patio door design. For example, consider a three-panel door with two moving panels and one stationary panel. You'll love the view, and the look will transform your home's beauty.





400 SERIES FRENCHWOOD[®] HINGED INSWING PATIO DOORS

Frenchwood[®] hinged inswing patio doors are a good choice if they open to a small balcony, deck or patio, and are often used in colder climates where snow might build up outside the door. They are available in one-, two- and three-panel configurations.



400 SERIES FRENCHWOOD[®] HINGED OUTSWING PATIO DOORS

Frenchwood® hinged outswing patio doors are often used in warmer climates and allow you to place furniture, artwork and decorations closer to your entryway. They are available in one- and two-panel configurations.





200 SERIES HINGED PATIO DOORS Traditional styling. Modern convenience.

Our 200 Series hinged patio doors are virtually maintenance-free inside and out. Their hook-deadbolt lock provides more strength, a more weathertight seal and added security compared to ordinary dead-bolt locks. They are available in one- and two-panel configurations.

HINGED DOOR F	400 SERIES FRENCHWOOD®	200 SERIES	
Low-Maintenance Exteriors			
	White		
	Sandtone		
	Terratone®		
	Forest Green		
Interiors	6		
- Alla	Maple		
	Oak		
	Pine		
	White		
Easy Cle	eaning		
Low-Maint	enance Glass		
Grilles			
Full Divideo	d Light		
Simulated	Divided Light		
Finelight [™] (
Removable			
Perform	ance Options		
EcoExcel [™]			
Stormwate	h® Protection		
Glass			
Low-E4® T	empered		
	un Tempered		
Low-E4® Sr	martSun [™] Tempered		
Low-E [®] Ter	mpered		
Low-E [®] Su	n Tempered		
Low-E [®] Sm	artSun [™] Tempered		
Custom	Sizes 🦽		
Minimum V	Vidth	4'-0"	4"-0"
Maximum	Width*	8'-11 1/8"	8'-11 1/8"
Minimum H	leight	6"-1/2"	6'-7 1/2"
Maximum I	Height	7'-11 1/2"	7'-11 1/2"

*Maximum width on Frenchwood® outswing door is 5'-11 1/4" For complete technical details, visit andersenwindows.com.

ARCHITECTURAL WINDOWS & PATIO DOORS

Andersen[®] architectural windows and doors are carefully handcrafted to complement our 400 Series and 200 Series products with dramatic sizes and extraordinary shapes that give your home a signature look. They include single-hung, double-hung, casement, awning and specialty windows, as well as hinged inswing, hinged outswing and outswing folding patio doors. All are available in 21 standard colors. Custom colors, sizes and shapes are also available. If you can dream it, Andersen architectural windows and doors can bring it to life.







BUILDING & REMODELING

Windows with unusual shapes let you create dynamic window combinations that can distinguish your home from all others.

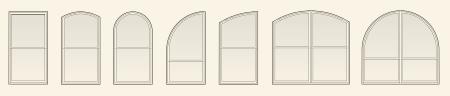
SPECIALTY WINDOWS

Andersen® architectural specialty windows let you choose from 35 uncommon shapes, including elegant arches, striking angles and compelling curves.



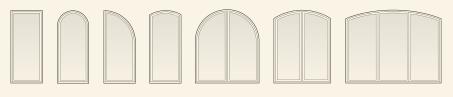
SINGLE- AND DOUBLE-HUNG WINDOWS

Monumental sizes and a variety of gracefully rounded tops distinguish these windows from ordinary single- and double-hungs. They are available in sizes as wide as 5'-5" and heights exceeding ten feet.



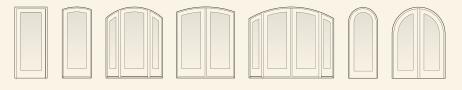
CASEMENT AND AWNING WINDOWS

Andersen® architectural casement and awning windows offer easy operation along with Old-World style. They include French casements — twin sash inside of one frame with, unlike ordinary casements, no mullion bar between them, giving you a totally unobstructed view. Architectural casement windows are available in rectangles, trapezoids and a variety of arched shapes.



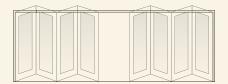
PATIO DOORS

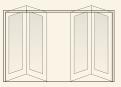
With features like Romanesque arches, towering transoms and insulated decorative art glass, nothing else quite matches the grandeur architectural patio doors can bring to your home.



OUTSWING FOLDING PATIO DOORS

When you want to blur the line between indoors and out, these are the doors to choose. When closed, they are a stately wall of light. When open, they fold virtually out of sight. Choose from configurations up to 48 feet wide and operating modes that let you open the doors from the left, right or center.





A WIDE CHOICE OF INTERIOR AND EXTERIOR OPTIONS

EXTERIOR COLORS



INTERIOR OPTIONS



* Actual wood species is Sapele, also known as African mahogany, a non-endangered hardwood with color and characteristics similar to American mahoganies.

IMPROVING THE VIEW OUTSIDE ALL WINDOWS.

Respect for the environment is nothing new at Andersen.

For more than a century, it's been part of who we are. Our commitment to recycle and reclaim materials began simply because it was good business. Now it's part of our commitment to sustainability and responsible stewardship of all our resources. Andersen is committed to providing you with long-lasting, energy-efficient windows and doors.

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Andersen makes windows and doors that meet **ENERGY STAR**[®] performance requirements

in all 50 states. Andersen Corporation has earned the 2010 ENERGY STAR $^{\rm \$}$ Partner of the Year award.



Andersen is a charter member of the **U.S. Green Building Council** and a strong supporter of its LEED[®] (Leadership in Energy and Environmental Design) Green Building Rating System.



Andersen was the first window and door manufacturer with **Green Seal**^{**} certified products.



Green

Power

Visit our website for all the details: andersenwindows.com



Come home to Andersen[®].

Printed on FSC-certified paper manufactured with electricity in the form of renewable energy (wind, hydro and biogas). The cover includes a minimum of 30% postconsumer recovered fiber and the text includes a minimum of 10% postconsumer recovered fiber.

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